

AMENDMENTS TO THE CLAIMS

1. (Currently Amended) A forging alloy for a golf club head made from a ~~thin club head~~ ingot piece, the forging alloy being a martensite stainless steel forging alloy ~~including~~ consisting of carbon 0.08-0.16 wt%, silicon < 0.8 wt%, manganese < 1.0 wt%, chromium 11.5-17.0 wt%, with the remaining portion being iron suitable for increasing malleability of the ingot piece, a forging temperature of said stainless steel forging alloy ranging between 720°C and 960°C and being below a transition temperature of a delta ferrite phase thereof; ~~wherein said mandanese less than 1.0 wt% improves weldability of the entire structure of the golf club head.~~

2-3. (Cancelled)

4. (Original) The forging alloy for a golf club head as claimed in claim 1, wherein a forging force of the stainless steel forging alloy is 580-960 ton.